

DATE: 20/04/2021

For Axle Models: All

## INSTALL DIFFERENTIAL CARRIER (Forward and Rear)

This bulletin must be used together with the relevant Service Manual (e.g. AXSM0057 for the D170,190,590)

To ensure that the RTV is able to seal the carrier to the housing, it is imperative that all the old RTV is removed, and the two surfaces are spotlessly clean.

It is vital that the two surfaces have no scratches and are still 100% flat.

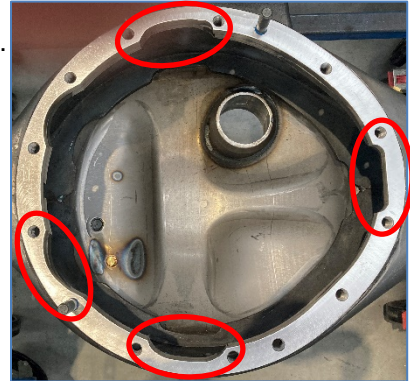
Please pay special attention to the areas where the seal surface is narrower.

To remove the old RTV please only use the following:



Plastic scraper  
Part No: 71-17262-00

A cleaning solvent like **RE-MOVE**  
Part No: 70-31415-00



**NOTE:** We do not recommend the use of any abrasive gasket removing tools.



Sealant	Part Number
	70-31414-20 (200ml aerosol) 70-31414-10 (70ml tube) (available from Dana)
	Loctite SI 5699

If you have any questions, please call Dana Australia on **1300 003 262** or e-mail [aus.spicer@dana.com](mailto:aus.spicer@dana.com) for more information.